## Oil Sampling Banjo Bolt (BP-255) Installation Instructions

The Oil Sampling Banjo Bolt (BP-255) is designed to provide an oil sampling port for the AMS-Oiler<sup>TM</sup> AMK-01 when mounted on AMSOIL Dual Remote Filtration System models BMK13, BMK15, BMK16, and BMK17 and the AMSOIL Marine Dual Remote Filtration System, BMK18.

## Procedure

- Remove the right banjo bolt with a ¼" Allen wrench from AMS-Oiler/Dual Remote Filtration System. Be careful not to lose the thin o-ring that is between the AMS-Oiler<sup>TM</sup> and the Dual Remote Filtration System. This kit is supplied with an additional thin o-ring if it is misplaced or damaged.
- Ensure that the Oil Sampling Banjo Bolt has one o-ring to seal the outer rim of the bolt. Install the Oil Sampling Banjo Bolt into the right port of the AMS-Oiler<sup>TM</sup>. With a 1" wrench tighten the banjo bolt to 40 43 foot-pounds.
- 3) Apply Loctite<sup>™</sup> (BP-198) or equivalent thread sealant on to the threads of a 1/8" NPT petcock. Thread the petcock into the banjo bolt until tight with the discharge port facing downward. Petcocks can be obtained from AMSOIL by purchasing (BP-47) or are found in the By-Pass Oil Sampling Kit (BK-13).
- 4) Check all fittings for tightness before starting the engine.

